

Work Order ID 119287

May-15-14 10:22:55 AM

119287

Page 1

Item ID: D212-803-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/16/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels per PPP D212-803-015 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-05-21

1 14-05-21

DAS
33
9-89

14-05-21

1 14-05-21

DAS
31
9-89

Work Order ID 119287

May-15-14 10:22:55 AM

119287

Page 2

Item ID: D212-803-015 Accept

Revision ID:

Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14 Start Qty: 1.00 *1*

Required Date: 5/16/14 Req'd Qty: 1.00 *1*

Reference:

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1			
130									
Packaging	Memo	0.00			DAS				
Packaging	Identify and pack for shipping as per PPP D212-803-015				06				
	Location: <u>032</u>				9-89				
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 21 2014

ML 14-05-22

14-05-22

Picklist Print

May-15-14 10:22:53 AM

Page 1

Work Order ID: 119287

119287

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC
B:12-10-01 REV B JLM VERIFIED BY:DD

IPP REV

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-043 *D4410-043* Co-Pilot Collective Head Assembly (212)		Manufactured	No			110	Each	1.0000	1	1	DAS 06 9-89		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST191				1					
				110933				1					
D4410-5 *D4410-5* Face Plate		Manufactured	No			110	Each	4.0000	1	1		DAS 33 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST107				4					
				102039				4					
D4411-3 *D4411-3* Placard		Manufactured	No			110	Each	5.0000	1	1		DAS 33 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST105				5					
				90592				5					
D4411-5 *D4411-5* Placard		Manufactured	No			110	Each	6.0000	1	1		DAS 33 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST105				6					
				90593				6					

Picklist Print

May-15-14 10:22:53 AM

Page 2

Work Order ID: 119287

119287

Parent Item: D212-803-015

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Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

D4411-7

Manufactured No

110 Each

19.0000

1 1
**

DAS
33
9-89

D4411-7

Placard

DAS
31
9-89

Location

Loc Qty

Loc Code

ST105

19

117559

7

117704

12

117559

D4413-1

Manufactured No

110 Each

69.0000

1 1
**

DAS
33
9-89

D4413-1

Dome Plug

DAS
31
9-89

Location

Loc Qty

Loc Code

ST105

69

91375

69

91375

27ET51-T

Purchased No

110 Each

4.0000

1 1
**

DAS
33
9-89

27ET51-T

Switch

DAS
31
9-89

Location

Loc Qty

Loc Code

ST392

4

m128470

4

128470

30-037-26

Purchased No

110 Each

13.0000

3 3
**

DAS
33
9-89

30-037-26

Diode Assembly

DAS
31
9-89

Location

Loc Qty

Loc Code

ST392

13

m126858

1

m128898

12

128898

May-15-14 10:22:53 AM

Shop Packet Print

Page 2

Picklist Print

May-15-14 10:22:53 AM

Page 3

Work Order ID: 119287

119287

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

30-037-3 Purchased No

110 Each

13.0000

30-037-3

Diode Assembly

DAS
31
9-89

Location

ST397

m128898

Loc Qty

13

13

Loc Code

**

DAS
33
9-89

AN961-6T NAS1149F0463P Purchased No

110 Each

171.0000

AN961-6T

Washer

DAS
31
9-89

Location

ST343

123314

Loc Qty

171

171

Loc Code

**

DAS
33
9-89

51MXY-5-J Purchased No

110 Each

1.0000

51MXY-5-J

Switch

DAS
31
9-89

Location

ST393

m128898

Loc Qty

1

1

Loc Code

**

DAS
33
9-89

M39029/31-240 Purchased No

110 Each

199.0000

M39029/31-240

Pin

DAS
31
9-89

Location

ST286

m128795

Loc Qty

199

199

Loc Code

**

DAS
33
9-89

May-15-14 10:22:54 AM

Shop Packet Print

Page 3

Picklist Print

May-15-14 10:22:54 AM

Page 4

Work Order ID: 119287

119287

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

M39029/32-259

Purchased

No

110

Each

201.0000

21 21

M39029/32-259

Socket

DAS
31
9-89

Location

ST286

Loc Qty

201

Loc Code

m127361
m128795

1
200

DAS
33
9-89

M39029/31-228

Purchased

No

110

Each

48.0000

2 2

M39029/31-228

Pin

DAS
31
9-89

Location

ST286

Loc Qty

48
48

Loc Code

M127949

DAS
33
9-89

M39029/32-247

Purchased

No

110

Each

18.0000

2 2

M39029/32-247

Socket

DAS
31
9-89

Location

ST286

Loc Qty

18
18

Loc Code

M127949

DAS
33
9-89

MS21042L06

Purchased

No

110

Each

642.0000

3 3

MS21042L06

Nut

DAS
31
9-89

Location

ST314

Loc Qty

642
20
22
200
200
200

Loc Code

m127304
m127831
m128401
m128754
m128976

DAS
33
9-89

May-15-14 10:22:54 AM

Shop Packet Print

Page 4

Picklist Print

May-15-14 10:22:54 AM

Page 5

Work Order ID: 119287

119287

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

7,223.000

1

MS21042L3

Nut

DAS
31
9-89

Location

ST314

M127410
M127831
M128401

ST506

123900

ST509

M128754

Loc Qty

268

13

41

214

955

955

6000

6000

Loc Code

**

DAS
33
9-89

MS21044N04

Purchased

No

110

Each

38.0000

2

MS21044N04

Nut

DAS
31
9-89

Location

ST315

125445

Loc Qty

38

38

Loc Code

**

DAS
33
9-89

MS21919WDG10

Purchased

No

MS21919WDG10

Clamp

DAS
31
9-89

Location

ST509

m128993

Loc Qty

46

46

Loc Code

**

DAS
33
9-89

MS21919WDG19

Purchased

No

MS21919WDG19

Clamp

DAS
31
9-89

Location

ST322

123292

m126741

Loc Qty

16

9

7

Loc Code

**

DAS
33
9-89

May-15-14 10:22:54 AM

Shop Packet Print

Page 5

Picklist Print

May-15-14 10:22:54 AM

Page 6

Work Order ID: 119287

119287

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

MS24523-27

Purchased

No

Each

7.0000

MS24523-27

Switch

DAS
31
9-89

Location

Loc Qty

Loc Code

ST323

7

123348

5

125247

2

**

DAS
33
9-89

DAS
10
9-89

MS24693-S5

Purchased

No

Each

78.0000

MS24693-S5

Screw

DAS
31
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST301

78

123292

78

**

DAS
33
9-89

MS27039-1-07

Purchased

No

Each

528.0000

MS27039-1-07

Screw

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

389

m127813

389

**

DAS
33
9-89

MS27212-1-3

Purchased

No

Each

8.0000

MS27212-1-3

Terminal Board

DAS
31
9-89

Location

Loc Qty

Loc Code

ST310

8

M127977

8

**

DAS
33
9-89

14-05-20

May-15-14 10:22:54 AM

Shop Packet Print

Page 6

Picklist Print

May-15-14 10:22:54 AM

Page 7

Work Order ID: 119287

119287

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

MS3126E16-99P

Purchased

No

Each

10.0000

2 2

MS3126F16-99P

Socket

**

DAS

33

9-89

DAS

31

9-89

Location

ST310

Loc Qty

10

Loc Code

123996

2

m128898

8

MS3120E16-99S

Purchased

No

Each

4.0000

1 1

MS3120F16-99S

Socket

**

DAS

33

9-89

DAS

31

9-89

Location

ST310

Loc Qty

4

Loc Code

m128898

4

MS3373-A1

Purchased

No

Each

6.0000

3 3

MS3373-A1

Strip

**

DAS

33

9-89

DAS

31

9-89

Location

ST288

Loc Qty

6

Loc Code

m126765

6

MS35206-226

Purchased

No

Each

113.0000

4 4

MS35206-226

Screw

**

DAS

33

9-89

DAS

31

9-89

Location

ST288

Loc Qty

113

Loc Code

m127831

113

May-15-14 10:22:54 AM

Shop Packet Print

Page 7

Picklist Print

May-15-14 10:22:54 AM

Page 8

Work Order ID: 119287

119287

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 5/15/14

Required Date: 5/16/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

Each

4,268.000

23 2

NAS1149D0363J

Washer

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4245

m126319

7

m128429

4238

Each

189.0000

4 128429

4

**

DAS

33

9-89

14-05-20

NAS1197-6

Purchased

No

Each

NAS1197-6

Washer

DAS

31

9-89

Location

Loc Qty

Loc Code

ST296

189

m128976

69

m128993

120

128976

May-15-14 10:22:55 AM

Shop Packet Print

Page 8

14-05-21

5. PARTS LIST - LARGE COLLECTIVE HEAD KITS

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1					C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
		3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
		12			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S7	SCREW
1	1	1	1	1	MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK

Linda Lacelle

From: Marc Bellavance
Sent: May-21-14 1:10 PM
To: Linda Lacelle
Cc: David Duval; Melanie Fauteux
Subject: RE: D212-803-015

Linda,

We've been shipping kits with only 1 report so far that the screw length is screwy so ship away.
We have more serious issues with the LH PIC anyway. ;)

Marc

From: Linda Lacelle
Sent: May-21-14 11:55 AM
To: Marc Bellavance
Cc: David Duval; Melanie Fauteux
Subject: D212-803-015

Seems there was a change in one of the screws - MS24693-S7 in lieu of MS24693-S5...boms were not updated in time, and we have one to ship this week, with no stk on MS24693-S7, can we ship anyway??

Linda Lacelle
Production manager
Dart Aerospace